



National Overhaul Warranty (NOW[®]) Engine Component Inspection Checklist

Certificate Information

Certificate Number _____	Engine Model _____
Customer Name _____	Control Module _____
Work Order Number _____	Rated Horsepower _____
Date and Time _____	CPL Number _____
Engine Serial Number _____	

Instructions

1. Ensure appropriate boxes are selected within the Inspected, Mandatory, and Optional Parts sections below.
2. All Inspected Parts must either pass inspection or be replaced.
3. All Mandatory Parts must be replaced.
4. Select the box for Optional Parts that were replaced at the time of the overhaul.

Inspected Parts: The specified list of components must be inspected and if they meet the inspection guidelines, they will be warranted for the term of the coverage. Cummins expects the technician to make intelligent reuse decisions. The intent of the program is to do this by honest and thorough inspections with judgment that inspected parts will operate through the covered service period. If the defined parts do not pass inspection they must be replaced.

Inspected Parts	Passed	Replaced	Mandatory Parts	Replaced	Optional Parts	Replaced
Cylinder Block			Main Bearings		Fuel Pump	
Crankshaft			Connecting Rod Bearings		Water Pump	
Camshafts and Bushings			Pistons and Rings		Lube Oil Pump	
Connecting Rod Assemblies			Cylinder Liners (excludes B family)		Air Compressor	
Rocker Lever Assemblies			Necessary Gaskets and Seals		Starter	
Cylinder Head Cap Screws			Thermostat		Alternator	
Lubricating Oil Pan & Suction Tube			Cylinder Head(s) (Heavy Duty only)		Accessory Drive	
Intake Manifold			Lube Filter Bypass Assembly		Injectors	
Exhaust Manifold					Complete Turbocharger	
Push Tubes/Rods					Vibration Damper	
Piston Cooling Nozzles					Short Block	
Valve Crossheads					Long Block	
Cylinder Head (Midrange only)						

Pick-up Time _____ Date _____
Customer Signature _____

Certified Technician _____

Approved _____
Service Manager/Shop Foreman Warranty Administrator

For certificate registration and warranty administration purposes the NOW program will be registered and administered with a NOW certificate.